



T.R. INDUSTRIES
11022 Vulcan Street
South Gate, CA 90280-0893
Phone 562-923-0838 • Fax 562-861-3475

TR-311

SUPER DUTY BUFFING COMPOUND

DESCRIPTION:

TR-311 Super Duty Buffing Compound provides initial fast cutting action, followed by abrasive breakdown that quickly brings the sanded surface up to a uniform, highly polished finish. **TR-311** is designed to produce the high gloss necessary for FRP tooling.

PRODUCT FEATURES:

TR-311 features many advantages which contribute to improved F.R.P. mold prep and finished parts.

- ★ Fast cutting and polishing ability results in less time and labor costs.
- ★ Easy pour spout reduces material use and excess waste.
- ★ Minimizes compound build-up on buffing pad.
- ★ Emulsion type base, which cleans easily with dry or damp cloth, leaving a high gloss, haze free surface.

APPLICATION:

Apply **TR-311** compound to the surface through the applicator cap and spread with the twisted wool cutting pad before starting machine buffer. Best results are obtained by buffing in an even to slight angle motion, with adequate pressure allowing the compound to polish quickly and effectively. Keep the working surface moist to avoid burnishing. Gradually reduce pressure as the compound is used and the high gloss appears. Any excess residue can be removed with a clean damp cloth. The polished surface is now ready for the next step of preparation, **TR-301** Sealer Glaze, followed by **TR-100** Series Mold Release Wax on tooling or **TR-500** on finished parts, proven companion products for the FRP industry. Some soft settling of the compound may occur and should be shaken well before use.

NOTE: Recommend 2400 - RPM Buffer Speed with twisted wool pad for best results.

The information contained herein is based on tests considered to be reliable and accurate. Because of the wide variance of associated materials and conditions, however, no warranty is expressed or implied. Each user is encouraged to prepare a test part for his particular application.