



## TR INDUSTRIES

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# TR-315 FAST CUT COARSE COMPOUND

### DESCRIPTION:

A coarse heavy duty paste compound developed specifically to provide rapid removal of coarse sanding marks, scratches, overspray, surface stains, orange peel and heavy oxidation on polyester gel-coat.

### PRODUCT FEATURES:

- Fast cutting action for quick removal of deep surface scratches and other imperfections
- Developed for use on gel-coat but also effective on acrylic lacquers, baked enamels, & metals
- Minimizes sanding steps for increased efficiency
- Easy brush application including vertical surfaces

### PHYSICAL PROPERTIES:

**SPECIFIC GRAVITY:** 1.23 (10.25lbs./Gal)

**VISCOSITY:** soft paste

**COLOR:** light orange/red

### USES:

Initial compound to remove coarse sanding scratches (400g) and blemishes on polyester and vinyl-ester gel coated surfaces including parts, tooling and master patterns.

### APPLICATION:

Apply compound to surface and spread evenly. Using a high speed electric variable speed buffer equipped with all wool twisted buffing pad set buffer speed to 1,200-1,500 RPM for best results. Work in a 2' x 2' overlapping surface area using medium pressure to remove sanding marks and other imperfections. Use a buffing spur to clean pad frequently. Wipe surface clean if any residual buffing compound remains before beginning subsequent compounding or polishing while also using a new buffing pad.

### NOTE:

Recommend following with **TR-311** Super Duty compound to achieve higher gloss smooth finish and then follow with **TR-308** for optimum high gloss swirl free Class 'A' finish.

Available in 4x1 gallon cases, 5gal pail. Recommended to store in a cool dry place to maintain one year shelf life stability.

*The information contained herein is based on tests considered to be reliable and accurate. Because of the wide variance of associated materials and conditions, however no warranty is expressed or implied. Each user is encouraged to prepare a test part for their particular application.*